

Date: Tuesday, 4/18/2006 10:01:47 AM
 User: Kim Johnston

Process Sheet

21

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : FUEL PURGE CANISTER INSTALLATION

Job Number : 26665

Estimate Number : 12188

P.O. Number : N/A

This Issue : 4/18/2006

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Type : LARGE FAB ASSY

Previous Run : 26402

Part Number : D205706013

Drawing Number : N/A

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 5/24/2006

Qty: Um: Each

Written By : SEA COMMENT BELOWChecked & Approved By : 06.04.18

Comment : Est. Rev. 04.12.03 Remove AN6289-6D; Change Qty of
 AN924-6D KJ/JLM

SPLIT 2
 06/05/04

Additional Product

Job Number:



Seq. #: Machine Or Operation:

1.0 DC



Comment: DOCUMENT CONTROL
 Photocopy bluefile and create label

2.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0 D20014



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2001-4

Valve Assembly

B22996x1v

2x B23276

4.0 D3262041

Fuel Purge Canister



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3262-041

Canister Assembly

B23284

5.0 D32641

Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

D3264-1

Bracket

B23285

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D329710121

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2 4.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly B23287 2x

B26896 1x ✓

7.0

D329710130

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3 4.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly B23288 2x

B26897 1x ✓

8.0

D329730350

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3 4.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly B23291 2x

B26898 1x ✓

9.0

D3298001

Tube Assembly 25"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly B23293 ✓

✓

10.0

D3298009

Tube Assembly 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly B23297 ✓

✓

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3299-1 Fitting B22648 x1

B23301A x1

B23301B x1

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Seq. #: Machine Or Operation: Description :

12.0 D32993 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

B23302 ✓

✓

13.0 D33011 PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

~~Doubler~~

B23304 Placard ✓

✓

14.0 D33013 PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

B23305 ✓

✓

15.0 D33021 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B23306 x2 ✓

✓

16.0 D33023 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

B23314 x2 B266881X ✓

✓

17.0 AN35A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

M15205 ✓

✓

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Job Number: 26665

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : ³4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

M17654 ✓

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : ⁶8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union

M16463 ✓

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow

6x M17654 ✓

2x M19620

1x M17301

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : ¹²16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut

M17654 ✓

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : ²⁴32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

M100793 ✓

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Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

M18235 ✓

24.0

AN960JD916

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

MISSOS ✓

25.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M18917 ✓

26.0

MS21919WDG9

Clamp



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M1212 ✓

27.0

MS21919WDG12

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

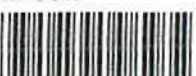
Clamp

M12010 ✓

28.0

MS21919WDG16

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

M16322 ✓

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp M18048 ✓ ✓

30.0

MS287786

Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring M17654 ✓ ✓

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet M16323 ✓

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



cd lowet 106 ①

Comment: INSPECT 100% KITS FOR COMPLETENESS

Al 06/05/04 ②

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location: _____

PPP Rev: B

P 616/7
P 615/4 ② ①

34.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

①
D 06/06/08

Job Completion



in 06-06-08